ABSTRACT OF THE DISCLOSURE

A tap having a threaded portion which includes: a chamfered portion provided by an axially distal end portion of the tap; and a complete thread portion contiguous to the ~~chamfer~~ chamfered portion in an axial direction of the tap. A number of chamfered threads is not larger than 2.5 as counted along the axial direction. The threaded portion is coated with a diamond-like carbon coating which has a thickness of not larger than 0.4 μm.